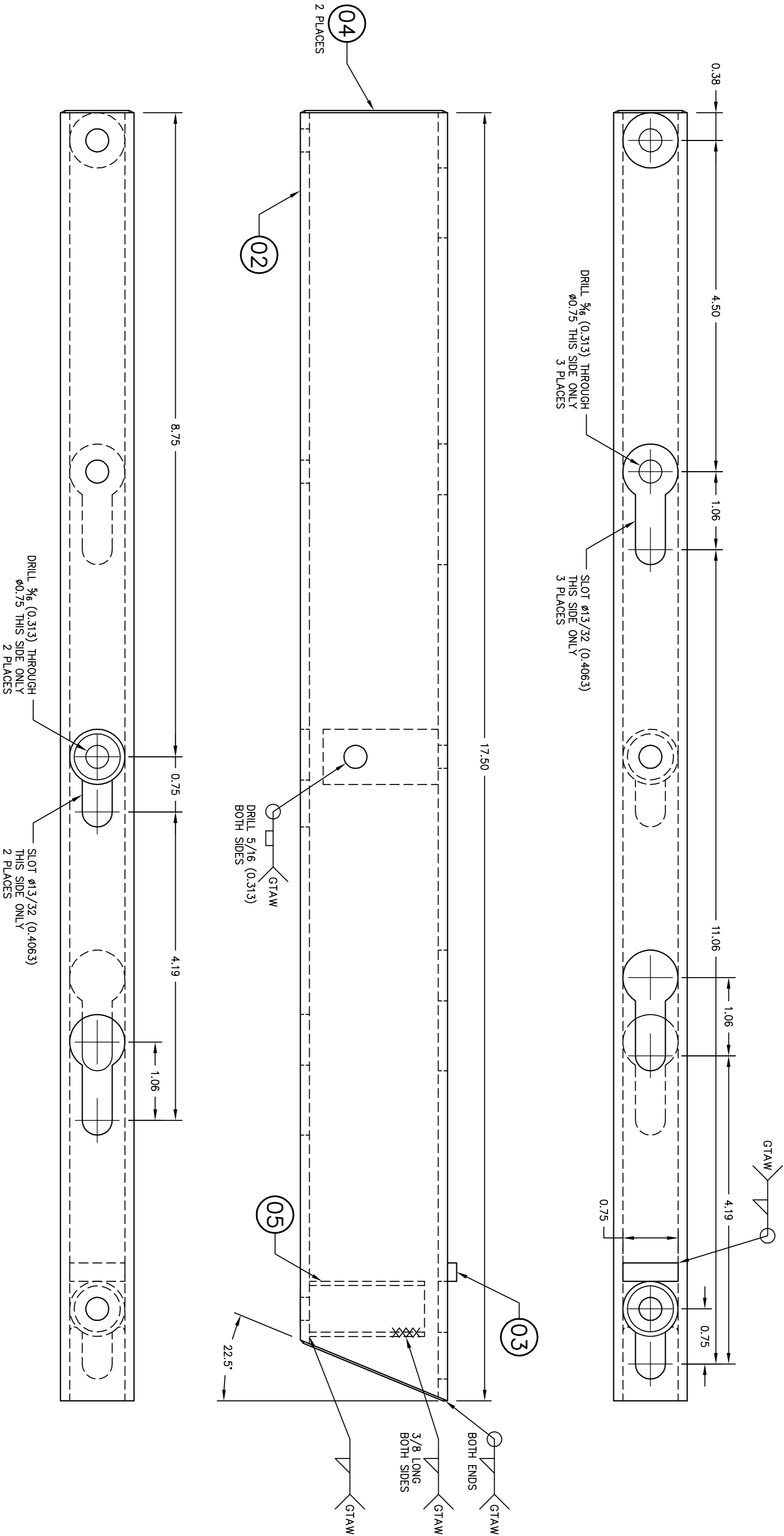


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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE	
1	ADD KEYWAY TO TOP HOLE AND MIDDLE KEYWAY	B/C	JULY 10/08	
2	REMOVE KEYWAY FROM TOP HOLE. ADD KEYWAYS TO BACK	B/C	NOV 7/08	
3	TITLE BLOCK UPDATED: GUIDE TUBE WELD UPDATED: CAP MATERIAL	B/C	09/12/2014	



NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 304 STAINLESS STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2885C. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
3. ALL STEEL PARTS TO BE THOROUGHLY DEGREASED AND POWDER COATED PRIOR TO ASSEMBLY.

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
2	69830-11	05	GUIDE	304 STAINLESS STEEL	ASTM A269	1/2 X 0.065 RND. TUBE
2	69830-19	04	CAP	304 STAINLESS STEEL	AMS 5513	0.050 SHEET
1	69830-07	03	BLOCK	304 STAINLESS STEEL	ASTM A479	0.188 X 0.75 ROD
1	75132-02	02	TUBE	304 STAINLESS STEEL	ASTM A554	1.0 X 2.0 X 0.125 TUBE
01	75132-01	01	TUBE ASSEMBLY			

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
01						

APPROVALS		DATE				
DRAWN:	JEFF CLARKE	01 AUG 2007				
CHECKED:	E. BURGOIN	05 SEPT 2007				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±0.010 ANGLES ±1/2° X.XX ±0.03 X.X ±0.1			BELL 205, 212, 214, 412 SERIES QUICK RELEASE CARGO BASKET TUBE FABRICATION			
SCALE 1 : 1		DWG. SIZE	DWG. NO.	REV.		
SHEET 1 OF 1		A1	75132	3		